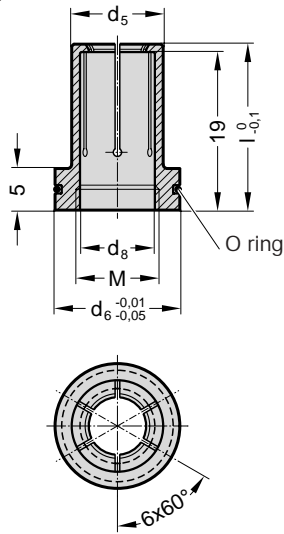
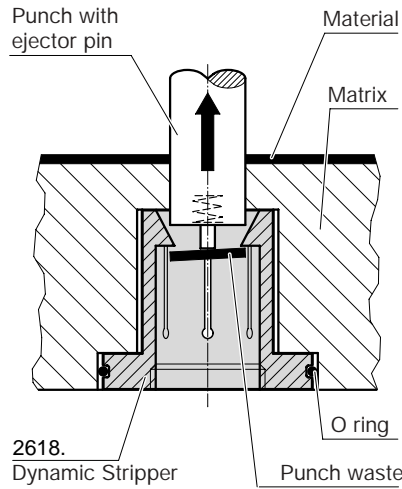




2618.



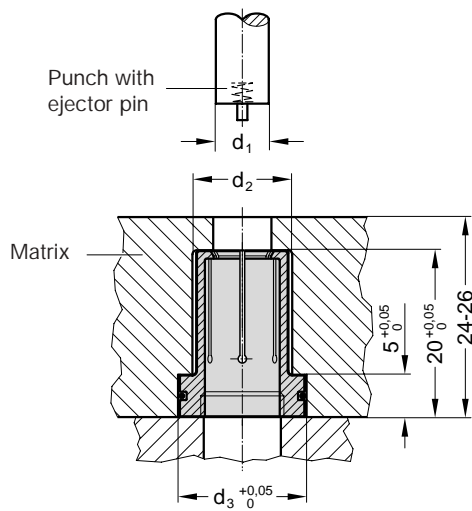
Function:



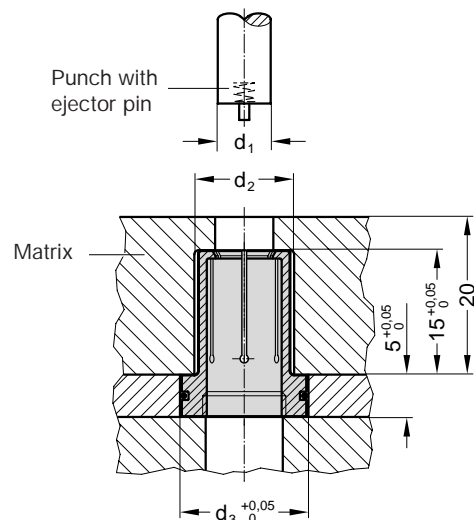
Dynamic Stripper



Installation example 1:



Installation example 2:



2618.

		Punch		Matrix			
d_5	d_6	d_8	l	M	d_1	d_2	d_3
7	11	5	19,95	M6	3,0 – 4,0	8	11
8	12	6		M8	4,1 – 5,0	9	12
9	13	7		M8	5,1 – 6,0	10	13
10	14	8		M10	6,1 – 7,0	11	14
11	15	9		M10	7,1 – 8,0	12	15

Ordering Code (example):

Dynamic Stripper	=	2618.
$d_5 = \varnothing 7 \text{ mm}$	=	07.
$l = 19,95 \text{ mm}$	=	020.
$d_1 = 3,0 \text{ mm}$	=	0300
Order No	=	2618.07.020.0300

Material:

Steel, hardened

Description:

The Dynamic Stripper is used in blanking tools for punching operations using material up to 2 mm thick.

The Dynamic Stripper is below the die.

It is similar in shape to a segmented chuck.

After the punching operation the punch enters the Dynamic Stripper with the punch waste still attached.

The Dynamic Stripper opens up to receive the punch. On the return stroke the Dynamic Stripper strips the punch waste from the punch.

The stripper diameter is manufactured 0.2 mm smaller than the diameter d_1 of the punch. To ensure reliable stripping, the minimum entry depth into the Dynamic Stripper must be no less than 1 mm.

The Dynamic Stripper can help to protect both the tool and the product from damage and also accelerate the production rate.

Order No. 2.5401.00.0306.01000

21.20370-2006-1 □